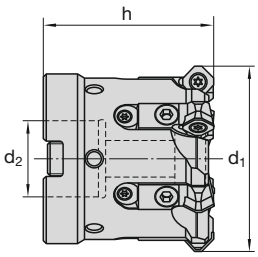
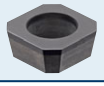
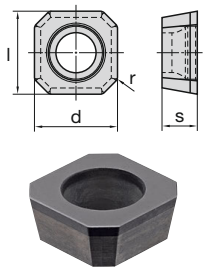
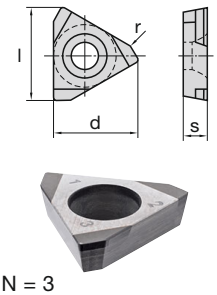


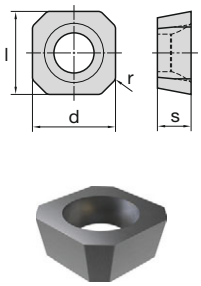
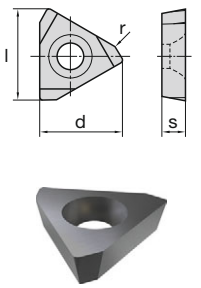
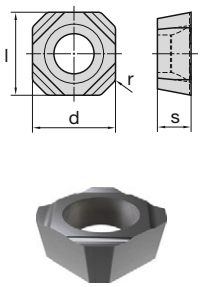
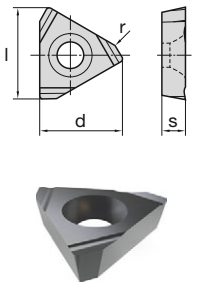
Katalog-Nr. Cat.-No.					SpeedLift						
d_1	h	d_2	z	Ident No.	LMT-Code						
66	60	27	6	7070420	SpeedLift T66Z6	–	–	7070421	TPEW	6119601	T8
80	54	27	8	7070419	SpeedLift T80Z8			Form T	1303 SR		
66	60	27	6	7070420	SpeedLift T66Z6	7060904	SPGW	–	–	6119614	T15
80	54	27	8	7070419	SpeedLift T80Z8	Form S	09T3 S				

Schnittwertempfehlungen Seite 244
Cutting data recommendations page 244

Wendeschneidplatten für SpeedLift
Indexable inserts for SpeedLift

N = Anzahl der Schneidkanten N = Number of cutting edges	LMT-Code	l	d	s	d_1	r	Schneidstoffsorte Cutting material Ident No. LWP40M	LCP40M	LWNS30M	LCPK30M	LCHK30M	LWNS10M	LCPK10M	LCKP10M	LCHK10M	LCN10M	LWNS33M	LCH33M	LBHK95M	LBHK85M	Für Fräser For cutter Cat-No.
 N = 4	SPGW 09T3 S	9,25	9,5	3,97	–	0,4														7060826	SpeedLift
 N = 3	TPEW 1303 SR	8	–	3	–	0,4													7070422		SpeedLift
																					P
																					M
																			■	■	K
																					N
																					S
																					H

■ = Hauptanwendung First choice
□ = Nebenanwendung Alternative

N = Anzahl der Schneidkanten N = Number of cutting edges	LMT-Code	l	d	s	d_1	r	Schneidstoffsorte Cutting material Ident No. LWP40M	LCP40M	LWNS30M	LCPK30M	LCHK30M	LWNS10M	LCPK10M	LCKP10M	LCHK10M	LCN10M	LWNS33M	LCH33M	LBHK95M	LBHK85M	Für Fräser For cutter Cat-No.
	SPGW 09T3 E	9,25	9,5	3,97	–	0,4								7123517							SpeedLift
	TPEW 1303 E	8	–	3	–	0,4								7123149							SpeedLift
	SPGT 09T3 E	9,25	9,5	3,97	–	0,4								7084957							SpeedLift
	TPET 1303 E	8	–	3	–	0,4								7084958							SpeedLift
														■							P
																					M
														■							K
																					N
																					S
																					H

■ = Hauptanwendung First choice
□ = Nebenanwendung Alternative

Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite 354/420
Description/Designation of grades and ISO-Code starting page 354/420

Bestellbeispiel
Order example

1 Stück SpeedLift T66Z6 (Ident No. 7070420) montiert mit 6 Stück Klemmhalter T (Ident No. 7070421)
… Stück Wendeschneidplatte TPEW 1303 SR I LBHK95M (Ident No. 7070422)

1 piece SpeedLift T66Z6 (Ident No. 7070420) mounted with 6 pieces tool holders T (Ident No. 7070421)
… pieces indexable insert TPEW 1303 SR I LBHK95M (Ident No. 7070422)