

| N = Anzahl der Schneidkanten<br>N = Number of cutting edges | LMT-Code              | l    | d    | s    | d <sub>1</sub> | b   | Schneidstoffsorten<br>Cutting materials<br>Ident No. |         |         |         |        |        |        |         |         |         |         |         | Für Fräser<br>For cutter<br>Cat-No. |         |                |         |         |  |                  |
|---|-----------------------|------|------|------|----------------|-----|--|---------|---------|---------|--------|--------|--------|---------|---------|---------|---------|---------|-------------------------------------|---------|----------------|---------|---------|--|------------------|
|   |                       |      |      |      |                |     | LC280QN  | LC240Q  | LC240T  | LC225T  | LC630T | LCM40M | LCM44M | LC440T  | LC444W  | LCCK10M | LC610Q  | LC610T  |                                     | LW630   | LW610          | LC603Z  |         |  |                  |
|   |                       |      |      |      |                |     |  |         |         |         |        |        |        |         |         |         |         |         |                                     |         |                |         |         |  |                  |
| <br>N = 4   | SAHT 1005<br>AA ER    | 10   | 10   | 5,56 | 4,4            | 0,8 |  |         |         |         |        |        |        |         |         |         |         |         |                                     |         | FCT45<br>FMV45 |         |         |  |                  |
|   | SAHT 1306<br>AA EN    | 13,5 | 13,5 | 6,35 | 5,5            | 0,8 |  |         | 1054040 | 9197815 |        |        |        |         | 9206754 | 9206752 | 7048354 | 7002745 | 1054045                             | 9197816 |                | 9206753 |         |  |                  |
| <br>N = 4   | SEHT 1204<br>AFFN-ALC | 12,7 | 12,7 | 4,76 | 5,5            | -   |  |         |         |         |        |        |        |         |         |         |         |         |                                     |         |                |         |         |  | FMH45B<br>MMH45B |
|   |                       |      |      |      |                |     |  |         |         |         |        |        |        |         |         |         |         |         |                                     | 1068538 |                |         | 1068537 |  |                  |
| <br>N = 4   | SEHT 1204<br>AFSN-BM  | 12,7 | 12,7 | 4,76 | 5,5            | -   |  |         |         |         |        |        |        |         | 1067533 |         |         |         |                                     |         |                |         |         |  | FMH45B<br>MMH45B |
|   |                       |      |      |      |                |     |  |         |         |         |        |        |        |         |         |         |         |         |                                     |         |                |         |         |  |                  |
| <br>N = 4   | SEKN 1203<br>AFEN     | 12,7 | 12,7 | 3,18 | -              | 1,4 |  |         |         |         |        |        |        |         |         |         |         |         |                                     |         |                | 1067474 | 1067468 |  | FMH45            |
|   | SEKN 1203<br>AFSN     | 12,7 | 12,7 | 3,18 | -              | 1,4 |  | 1067514 | 1067487 |         |        |        |        | 1067508 | 1067526 |         |         |         |                                     |         |                |         |         |  |                  |
|   | SEKN 1204<br>AFEN     | 12,7 | 12,7 | 4,76 | -              | 1,4 |  |         |         |         |        |        |        |         |         |         |         |         |                                     |         |                | 1067475 | 1067486 |  | FMH45A           |
|   | SEKN 1204<br>AFSN     | 12,7 | 12,7 | 4,76 | -              | 1,4 |  | 1067518 | 1067492 |         |        |        |        | 1067498 |         |         |         |         |                                     |         |                |         |         |  |                  |

■ = Hauptanwendung First choice  
□ = Nebenanwendung Alternative  
Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite 354/420  
Description/Designation of grades and ISO-Code starting page 354/420

|   |   |  |  |  |  |  |  |   |   |   |  |  |  |  |  |  |  |  |  |  |  |  |   |  |   |
|---|---|--|--|--|--|--|--|---|---|---|--|--|--|--|--|--|--|--|--|--|--|--|---|--|---|
| ■ | ■ |  |  |  |  |  |  | □ | ■ | □ |  |  |  |  |  |  |  |  |  |  |  |  |   |  | P |
| □ | □ |  |  |  |  |  |  | ■ | ■ | ■ |  |  |  |  |  |  |  |  |  |  |  |  |   |  | M |
|   |   |  |  |  |  |  |  |   |   |   |  |  |  |  |  |  |  |  |  |  |  |  |   |  | K |
|   |   |  |  |  |  |  |  |   |   |   |  |  |  |  |  |  |  |  |  |  |  |  | ■ |  | N |
|   |   |  |  |  |  |  |  |   |   |   |  |  |  |  |  |  |  |  |  |  |  |  | □ |  | S |
|   |   |  |  |  |  |  |  |   |   |   |  |  |  |  |  |  |  |  |  |  |  |  |   |  | H |