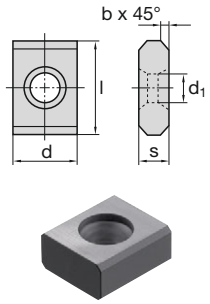
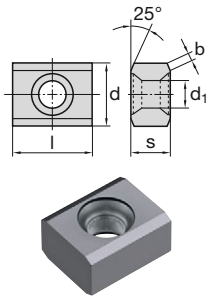
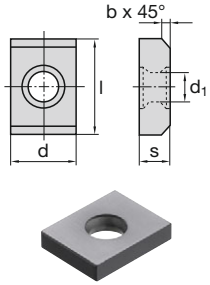
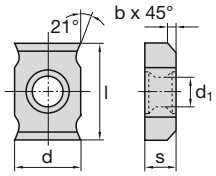
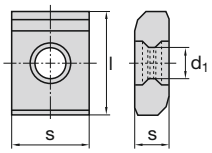
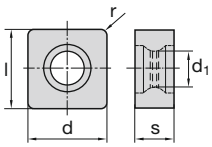
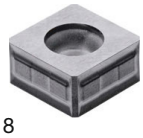
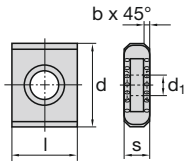
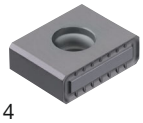
N = Anzahl der Schneidkanten N = Number of cutting edges	LMT-Code	l	d	s	d_1	b	Schneidstoffsorten Cutting materials Ident No. LC280QN	LC240Q	LC240T	LC225T	LC630T	LC630XT	LCM40M	LCM44M	LC444W	LCK10M	LC610Q	LC610T	LC610A	LW630	LW610	Für Fräser For cutter Cat-No.
 N = 4	LNHX 1206 1185-11	12,7	14,3	6,35	5,5	0,78			2127693	2340217	9106302	9203910						2346055			1063111	2667 2695
	LNHX 1906 1185-31	19,05	14,3	6,35	5,5	0,78			2345217	2127682	9096280	9203912						2346241			1063139	
	LNHX 2505 1185-32	25,4	14,3	5	5,5	1,1			2411241	4029351	9056550	9203913						2414220			4024397	
 N = 4	LNHX 1207 1185-15	15,88	12,7	7,94	5,4	1,65				2308646	9106225	9203914						1063118			1063116	2667 2695
 N = 4	LNHX 1402 1185-50	14,29	11,11	2,8	4,5	0,25				1061285												SMN90
	LNHX 1403 1185-51	14,29	11,11	3,3	4,5	0,3				1061286												
	LNHX 1404 1185-52	14,29	11,11	4,3	4,5	0,4				1061287												
	LNHX 1405 1185-53	14,29	11,11	5,3	4,5	0,5				1061288												
									■	■	■	■						□				P
										□												M
									□		□							■				K
																					■	N
									□	□												S
																						H

■ = Hauptanwendung First choice
□ = Nebenanwendung Second choice

Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite 354/420
Description/Designation of grades and ISO-Code starting page 354/420

N = Anzahl der Schneidkanten N = Number of cutting edges	LMT-Code	l	d	s	d_1	b/r	Schneidstoffsorten Cutting materials Ident No. LC280QN	LC240Q	LC240T	LC225T	LC630T	LC630XT	LCM40M	LCM44M	LC444W	LCK10M	LC610Q	LC610T	LC610A	LW630	LW610	Für Fräser For cutter Cat-No.
 N = 4	LNHX 1402 1185-55	14,29	11,11	2,8	4,5	0,25				1061297								1061374				SMN90
	LNHX 1403 1185-56	14,29	11,11	3,3	4,5	0,3				1061290												
	LNHX 1404 1185-57	14,29	11,11	4,3	4,5	0,4				1061291												
	LNHX 1405 1185-58	14,29	11,11	5,3	4,5	0,5				1061292												
 N = 4	LNHX 1906 1185-35	19,05	14,3	6,35	5,8	–				1063136	9106307	9203916						1063137				2667 2695
	LNHX 2505 1185-33	25,4	14,3	5	5,5	–				2345789	9106368	9203917										
  N = 8	LNKU 1206	12,7	12,7	6,35	5,8	–						7007153										2667 2695
  N = 4	LNMX 1906TR	19,05	14,3	6,35	5,8	0,75			2414081	2412991	2414083	9203918						2412993			2412992	2667
									■	■	■	■						□				P
									□	□												M
											□							■				K
																					■	N
									□	□											□	S
																						H

■ = Hauptanwendung First choice
□ = Nebenanwendung Alternative

Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite 354/420
Description/Designation of grades and ISO-Code starting page 354/420