




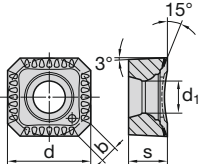
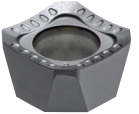
Katalog-Nr. Cat.-No.							FMV45			
d <sub>1</sub>	h	d <sub>5</sub>	d <sub>2</sub>	z	a <sub>p</sub>	Ident No.	LMT-Code			
32	40	32	16	4	4	9198571	FMV45 S10.032AN-I	SAHT 1005 AA-ER	1045131	1048335 T15
40	40	40	22	5	4	9198572	FMV45 S10.040AN-I			
50	40	40	22	6	4	9198573	FMV45 S10.050AN-I			
63	40	50	22	7	4	9198574	FMV45 S10.063AN-I			
50	40	40	22	4	6	9198575	FMV45 S13.050AN-I	SAHT 1306 AA-EN	1045777	1048344 T20
63	40	50	22	5	6	9198576	FMV45 S13.063AN-I			
80	50	60	27	6	6	9198577	FMV45 S13.080AN-I			
100	50	75	32	7	6	9198578	FMV45 S13.100AN-I			
125	63	90	40	8	6	9198579	FMV45 S13.125AN			
160	63	130	40	9	6	9198582	FMV45 S13.160AN			

<sup>1)</sup> IK IC Ø 32-100

Schnittwertempfehlungen ab Seite 226  
Cutting data recommendations starting page 226

Fräsen mit Wendeschneidplatten  
Milling with indexable inserts

Wendeschnidplatten für MultiEdge-VA Planfräsköpfe 45°  
Indexable inserts for MultiEdge VA face milling cutters 45°

N = Anzahl der Schneidkanten N = Number of cutting edges	LMT-Code	l	d	s	d <sub>1</sub>	b	Schneidstoffsorten Cutting materials Ident No.											Für Fräser For cutter Cat.-No.								
							LC280QN	LC240Q	LC240T	LC225T	LC225E	LCM40M	LCM44M	LC440T	LC444W	LCK10M	LC610Q		LC610T	LC610A	LW630	LW610				
								SAHT 1005 AA ER	-	10	5,56	4,4	0,8												9197815	
	SAHT 1306 AA EN	-	13,5	6,35	5,5	0,8											1054040									
N = 4																										

■ = Hauptanwendung First choice	□ = Nebenanwendung Alternative
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Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite 354/420  
Description/Designation of grades and ISO-Code starting page 354/420

					■																						P
					□								■	■													M
															■												K
																											N
																											S
					□																						H