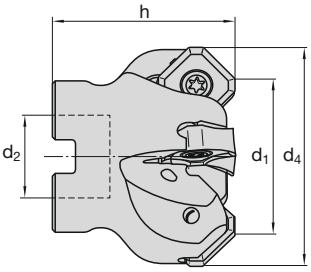
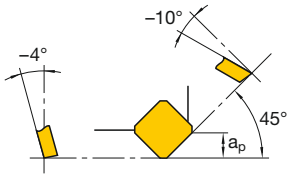
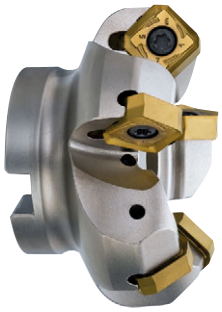


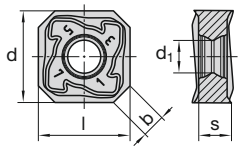



| Katalog-Nr. Cat.-No. | | | | | | | FMP45 | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| $d_1$ | $d_4$ | h | $d_2$ | z | $a_p$ | Ident No. | LMT-Code | | | |
| 40 | 55 | 45 | 16 | 4 | 6 | 7097910 | FMP45 S15.040AN-I | SOKX 1505 ABER | 1044963 T20 | 1048344 T20 |
| 50 | 65 | 45 | 22 | 4 | 6 | 7097911 | FMP45 S15.050AN-I | | | |
| 63 | 78 | 45 | 22 | 5 | 6 | 7097912 | FMP45 S15.063AN-I | | | |
| 80 | 95 | 50 | 27 | 6 | 6 | 7097913 | FMP45 S15.080AN-I | | | |
| 100 | 115 | 50 | 32 | 7 | 6 | 7097914 | FMP45 S15.100AN-I | | | |
| 125 | 140 | 63 | 40 | 8 | 6 | 7097915 | FMP45 S15.125AN-I | | | |

Schnittwertempfehlungen ab Seite 218
Cutting data recommendations starting page 218

## Wendeschneidplatten für MultiEdge 45 Double4 Planfräskopf 45°
## Indexable inserts for MultiEdge 45 Double4 Face milling cutter 45°

| N = Anzahl der Schneidkanten<br>N = Number of cutting edges | LMT-Code | l | d | s | $d_1$ | b | Schneidstoffsorten Cutting materials Ident No. | | | | | | | | | | | | | | | Für Fräser For cutter |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | LC280QN | LC240Q | LC240T | LC230F | LC225T | LC440T | LCP35M | LCK20M | LCMS35M | LC430T | LCK10M | LC610Q | LC610T | LC610A | LW610 | Cat-No. |
|  <br> | SOKX 1505 ABER | 15,875 | 15,875 | 6,03 | 5,7 | 2,7 | | | | | | | 7098271 | 7098272 | 7098273 | | | | | | | FMP45 |
| | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | |
| N = 8 | | | | | | | | | | | | | ■ | | | | | | | | | P |
| | | | | | | | | | | | | | □ | | ■ | | | | | | | M |
| | | | | | | | | | | | | | | ■ | | | | | | | | K |
| | | | | | | | | | | | | | | | | | | | | | | N |
| | | | | | | | | | | | | | | | ■ | | | | | | | S |
| | | | | | | | | | | | | | | | | | | | | | | H |

■ = Hauptanwendung First choice
□ = Nebenanwendung Alternative