



| Katalog-Nr. Cat.-No. | | | | | | | | | ESP90 11403 IK | | | | |
|----------------------|----------------|--------------------|----------------|----------------|----------------|----------------|---|-----------|-------------------|------------------------|---------|----------------|--|
| d ₁ | b ₁ | T-Nuten T-slots | l ₁ | l ₃ | d ₃ | d ₂ | z | Ident No. | LMT-Code | | | | |
| 25 | 11 | 14 | 82 | 34 | 13 | 16 | 4 | 1069001 | ESP90 C06.025BE-I | CCMT 060204 1196-36 | 1044972 | 1048326 T8 | |
| 32 | 13 | 18 | 90 | 40 | 15 | 20 | 4 | 1069003 | ESP90 C08.032BB-I | CCMT 080308 1196-46 | 2237513 | | |
| 40 | 17 | 22 | 108 | 52 | 19,5 | 25 | 4 | 1069005 | ESP90 C09.040BA-I | CCMT 09T308 1196-56 | 1045131 | 1048335 T15 | |
| 50 | 21 | 28 | 124 | 64 | 25 | 32 | 4 | 1069007 | ESP90 C12.050BA-I | CCMT 120408 1196-66 | 1045766 | | |

Schnittwertempfehlungen ab Seite 344
Cutting data recommendations starting page 344

Wendeschneidplatten für T-Nutenfräser 90°
Indexable inserts for T-Slot cutters 90°

| N = Anzahl der Schneidkanten N = Number of cutting edges | LMT-Code | Schneidstoffsorten Cutting materials | | | | | | Ident No. | | | | | | | | | | | | Für Fräser For cutter Cat.-No. | | | |
|--|------------------------|---|------------------------|------|----------------|------|---------|-----------|---------|--------|---------|--------|--------|--------|--------|--------|---------|---------|---------|--------------------------------------|---------|--------|--|
| | | l | d | s | d ₁ | b/r | LC280QN | LC240Q | LC240T | LC225T | LC630T | LC440T | LCM40M | LCM44M | LC444W | LCK10M | LC610Q | LC610T | LW610 | | LC610Z | LC603Z | |
| | | | CCMT 060204 1196-36 | 6,35 | 6,35 | 2,38 | 2,8 | 0,4 | | | 1069497 | | | | | | | | 1069498 | | 1069408 | | |
| | CCMT 080308 1196-46 | 7,94 | 7,94 | 3,18 | 3,4 | 0,8 | | | 1069499 | | | | | | | | 1069500 | 1069414 | | | | | |
| | CCMT 09T308 1196-56 | 9,52 | 9,52 | 3,97 | 4,4 | 0,8 | | | | | 7075813 | | | | | | | | | | | | |
| | CCMT 120408 1196-66 | 12,7 | 12,7 | 4,76 | 5,5 | 0,8 | | | | | 7077071 | | | | | | | | | | | | |
| ■ = Hauptanwendung First choice □ = Nebenanwendung Alternative Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite 354/420 Description/Designation of grades and ISO-Code starting page 354/420 | | | | | | | | | | | | | | | | | | | | | | P | |
| | | | | | | | | | | | | | | | | | | | | | | M | |
| | | | | | | | | | | | | | | | | | | | | | | K | |
| | | | | | | | | | | | | | | | | | | | | | | N | |
| | | | | | | | | | | | | | | | | | | | | | | S | |
| | | | | | | | | | | | | | | | | | | | | | | H | |