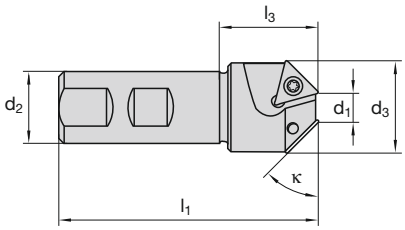
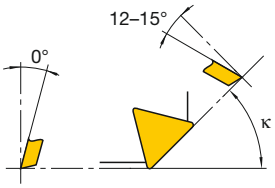
DIN 1835 B | h6 | ▼ + ▼▼▼

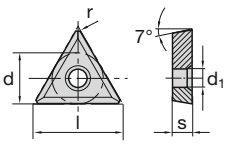




Katalog-Nr. Cat.-No.								EFZ 1148			
κ	d_1	d_3	l_1	l_3	d_2	z	Ident No.	LMT-Code			
30°	6	32	86	36	20	2	1043511	EFZ30 T16.032 BB	TCMT 16T304 1166-10	1045114	1048335 T15
45°	1,3	16	70	25	12	1	1043508	EFZ45 T11.016 BJ	TCMT 110202 1166-00	1044972	1048326 T8
	6,3	21	80	32	16	2	1043517	EFZ45 T11.021 BI			
	10,4	32	86	36	20	2	1043509	EFZ45 T16.032 BB	TCMT 16T304 1166-10	1045114	1048335 T15
	10,4	32	95	39	25	2	1043526	EFZ45 T16.032 BG			
60°	5,4	16	70	25	12	1	1043562	EFZ60 T11.016 BJ	TCMT 110202 1166-00	1044972	1048326 T8
	14,4	25	80	32	16	2	1043571	EFZ60 T11.025 BE			
	16	32	86	36	20	2	1043510	EFZ60 T16.032 BB	TCMT 16T304 1166-10	1045114	1048335 T15
	16	32	95	39	25	2	1043580	EFZ60 T16.032 BG			

Schnittwertempfehlungen ab Seite 344
Cutting data recommendations starting page 344

Wendeschneidplatten für Fasenfräser 30°, 45° und 60°
Indexable inserts for bevel milling cutters 30°, 45° and 60°

N = Anzahl der Schneidkanten N = Number of cutting edges	LMT-Code	l	d	s	d_1	r	Schneidstoffsorten Cutting materials Ident No. LC280QN	LC240Q	LC240T	LC225T	LC630T	LC440T	LCM40M	LCM44M	LC444W	LCK10M	LC610Q	LC610T	LC610A	LW610	LC603Z	Für Fräser For cutter Cat-No.
 N = 3	TCMT 110202 1166-00	11	6,35	2,4	2,8	0,2				7075668								1055661		1052107		EFZ45T11 EFZ60T11 EFZ30T16 EFZ45T16 EFZ60T16
	TCMT 16T304 1166-10	16,5	9,52	3,97	4,3	0,4				7075679								1055662		1052109		
										■								□				P
										□												M
																		■				K
																				■		N
																						S
																						H

■ = Hauptanwendung First choice
□ = Nebenanwendung Alternative

Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite 354/420
Description/Designation of grades and ISO-Code starting page 354/420