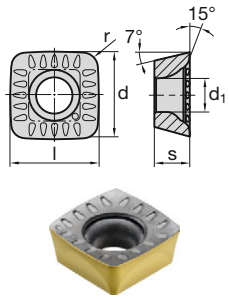
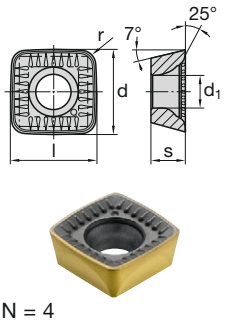
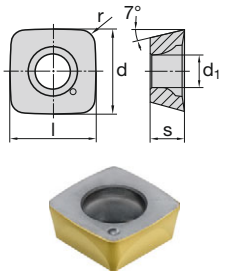
| N = Anzahl der Schneidkanten<br>N = Number of cutting edges | LMT-Code | l | d | s | $d_1$ | r | Schneidstoffsorten Cutting materials Ident No. LC280QN | LC240Q | LC240T | LC225T | LC630Q | LC440T | LCM40M | LCM44M | LC444W | LCK10M | LC610Q | LC610T | LC610A | LW610 | LC603Z | Für Fräser For cutter Cat-No. |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
|  <br>N = 4 | XCNT 070308 EN-TR | 7,94 | 7,94 | 3,18 | 3,4 | 0,8 | 9186375 | | | | 7011714 | | | | | | 9186376 | 9186377 | | | | ECP |
|  <br>N = 4 | XCNT 070308 SN-TR | 7,94 | 7,94 | 3,18 | 3,4 | 0,8 | 1058100 | | | | | | | | | 7047949 | 1058101 | 1058106 | | | | ECP |
|  <br>N = 4 | XCNW 070308 SN | 7,94 | 7,94 | 3,18 | 3,4 | 0,8 | 9186492 | | | | | | | | | 7047952 | 9186493 | 9186494 | | | | ECP |
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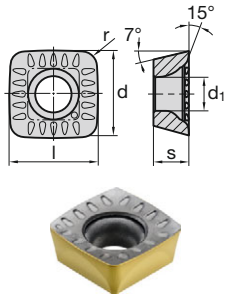
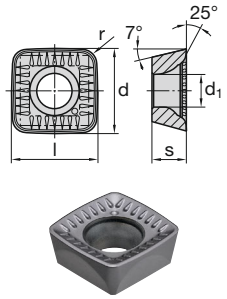
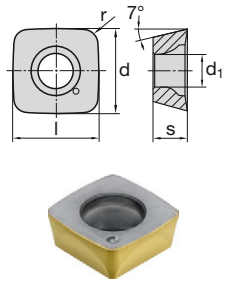
■ = Hauptanwendung First choice
□ = Nebenanwendung Alternative

Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite 354/420
Description/Designation of grades and ISO-Code starting page 354/420

| N = Anzahl der Schneidkanten<br>N = Number of cutting edges | LMT-Code | l | d | s | $d_1$ | r | Schneidstoffsorten<br>Cutting materials<br>Ident No.<br>LC280QN | LC240Q | LC240T | LC225T | LC630Q | LCM40M | LCM44M | LC430T | LC444W | LCK10M | LC610Q | LC610T | LC610A | LW610 | LC603Z | Für Fräser<br>For cutter<br>Cat-No. |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
|  <br>N = 4 | XCNT 09T312<br>EN-TR | 9,52 | 9,52 | 3,97 | 3,8 | 1,2 | 9186350 | | | | 7011717 | | | | | | 9186351 | 9186352 | | | | ECP<br>FCP |
|  <br>N = 4 | XCNT 09T312<br>SN-TR | 9,52 | 9,52 | 3,97 | 3,8 | 1,2 | 1058102 | | | | | | | | | 7047950 | 1058103 | 1058107 | | | | ECP<br>FCP |
|  <br>N = 4 | XCNW 09T312<br>SN | 9,52 | 9,52 | 3,97 | 3,8 | 1,2 | 9186440 | | | | | | | | | 7047953 | 9186441 | 9186442 | | | | ECP<br>FCP |
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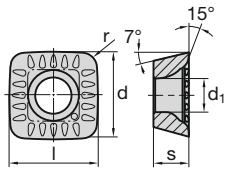
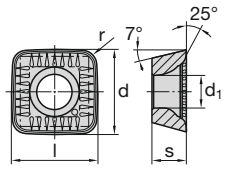
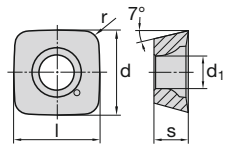
■ = Hauptanwendung First choice
□ = Nebenanwendung Alternative

Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite 354/420
Description/Designation of grades and ISO-Code starting page 354/420

| N = Anzahl der Schneidkanten<br>N = Number of cutting edges | LMT-Code | l | d | s | $d_1$ | r | Schneidstoffsorten<br>Cutting materials<br>Ident No.<br>LC280QN | LC240Q | LC240T | LC225T | LC630Q | LCM40M | LCM44M | LC440T | LC444W | LCK10M | LC610Q | LC610T | LC610A | LW610 | LC603Z | Für Fräser<br>For cutter<br>Cat-No. |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
|  <br> <br>N = 4 | XCNT 120520<br>EN-TR | 12,7 | 12,7 | 5,56 | 5,2 | 2,0 | 9186206 | | | | 7011721 | | | | | | 9186207 | 9186208 | | | | FCP |
| | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | |
|  <br> <br>N = 4 | XCNT 120520<br>SN-TR | 12,7 | 12,7 | 5,56 | 5,2 | 2,0 | 1058104 | | | | | | | | | 7047951 | 1058105 | 1058108 | | | | FCP |
| | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | |
|  <br> <br>N = 4 | XCNW 120520<br>SN | 12,7 | 12,7 | 5,56 | 5,2 | 2,0 | 9186431 | | | | | | | | | 7047954 | 9186432 | 9186433 | | | | FCP |
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■ = Hauptanwendung First choice
□ = Nebenanwendung Alternative

Sortenbeschreibung/-bezeichnung und ISO-Code ab Seite 354/420
Description/Designation of grades and ISO-Code starting page 354/420

**LMT Tools – Werkzeuge und Wissen**
LMT Tools – Tools and Knowledge

**MultiEdge Double4Feed**
**Hochvorschub-Planfräskopf im Einsatz**
MultiEdge Double4Feed
High feed milling cutter in action