



| Katalog-Nr. Cat.-No. | | 6513C | | | | | | | |
|--------------------------------------------------------|-------------------------------------------------------------------------------------|------------------------------------------------------------------|----------------|----------------|------------------------------|---|------|-----------|-------------------------|
| P1 | Stahl Steel < 500 N/mm ² | <input type="checkbox"/> v _c = 12–18 m/min | | | | | | | |
| P2 | Stahl Steel 500–1000 N/mm ² | <input checked="" type="checkbox"/> v _c = 12–18 m/min | | | | | | | |
| P3 | Stahl Steel > 1000 N/mm ² | | | | | | | | |
| M1 | Rostfreie austenitische Stähle Stainless steel austenitic | <input type="checkbox"/> v _c = 5–10 m/min | | | | | | | |
| M2 | Rostfreie martensitische Stähle Stainless steel martensitic | | | | | | | | |
| K1 | Grauguss Grey cast iron | | | | | | | | |
| K2 | Sphäroguss Nodular cast iron | <input type="checkbox"/> v _c = 10–20 m/min | | | | | | | |
| N1 | Alu- & Cu-Legierungen langspanend Alu- & Copper alloys long chipping < 5 % Si | | | | | | | | |
| N2 | Alu- & Cu-Legierungen langspanend Alu- & Copper alloys long chipping 5–10 % Si | | | | | | | | |
| N3 | Alu- & Cu-Legierungen kurzspanend Alu- & Copper alloys short chipping > 10 % Si | <input type="checkbox"/> v _c = 10–20 m/min | | | | | | | |
| N4 | Graphit Graphite | | | | | | | | |
| S1 | Titanlegierungen mittelfest Titanium alloys medium strength < 900 N/mm ² | | | | | | | | |
| S2 | Titanlegierungen hochfest Titanium alloys high strength < 1300 N/mm ² | | | | | | | | |
| H1 | Hartguss und Harte Stähle Chilled steel and Hardened steel 45–55 HRC | | | | | | | | |
| d ₁ | P | l ₁ | l ₂ | d ₂ | <input type="checkbox"/> h12 | z | | Ident No. | LMT-Code |
| mit Überlaufschaft with standard straight shank | | | | | | | | | |
| MF 8 | 1 | 90 | 14 | 6 | 4,9 | 3 | 7 | 1400224 | TC-CMF 08x1.00-6H-V40-6 |
| MF 10 | 1 | 90 | 15 | 7 | 5,5 | 3 | 9 | 1400225 | TC-CMF 10x1.00-6H-V40-6 |
| MF 12 | 1 | 100 | 14 | 9 | 7 | 4 | 11 | 1400226 | TC-CMF 12x1.00-6H-V40-6 |
| MF 12 | 1,5 | 100 | 14 | 9 | 7 | 4 | 10,5 | 1400227 | TC-CMF 12x1.50-6H-V40-6 |
| MF 14 | 1,5 | 100 | 16 | 11 | 9 | 4 | 12,5 | 1400228 | TC-CMF 14x1.50-6H-V40-6 |
| MF 16 | 1,5 | 100 | 18 | 12 | 9 | 4 | 14,5 | 1400229 | TC-CMF 16x1.50-6H-V40-6 |
| MF 18 | 1,5 | 110 | 20 | 14 | 11 | 4 | 16,5 | 1400230 | TC-CMF 18x1.50-6H-V40-6 |
| MF 20 | 1,5 | 125 | 20 | 16 | 12 | 4 | 18,5 | 1400231 | TC-CMF 20x1.50-6H-V40-6 |
| MF 22 | 1,5 | 125 | 20 | 18 | 14,5 | 4 | 20,5 | 1400232 | TC-CMF 22x1.50-6H-V40-6 |
| MF 24 | 1,5 | 140 | 25 | 18 | 14,5 | 4 | 22,5 | 1400233 | TC-CMF 24x1.50-6H-V40-6 |
| MF 26 | 1,5 | 140 | 25 | 18 | 14,5 | 5 | 24,5 | 1400234 | TC-CMF 26x1.50-6H-V40-6 |
| MF 27 | 1,5 | 140 | 28 | 20 | 16 | 5 | 25,5 | 1400235 | TC-CMF 27x1.50-6H-V40-6 |
| MF 28 | 1,5 | 140 | 28 | 20 | 16 | 5 | 26,5 | 1400236 | TC-CMF 28x1.50-6H-V40-6 |
| MF 30 | 1,5 | 150 | 28 | 22 | 18 | 5 | 28,5 | 1400237 | TC-CMF 30x1.50-6H-V40-6 |

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 Pre-drills starting page 367

 = Hauptanwendung First choice
 = Nebenanwendung Second choice