



Katalog-Nr. Cat.-No.								6413C		6413	
<b>P1</b>	Stahl Steel < 500 N/mm <sup>2</sup>							<input type="checkbox"/>	$v_c = 20-25$ m/min	<input type="checkbox"/>	$v_c = 10-15$ m/min
<b>P2</b>	Stahl Steel 500-1000 N/mm <sup>2</sup>							<input checked="" type="checkbox"/>	$v_c = 15-20$ m/min	<input type="checkbox"/>	$v_c = 10-15$ m/min
<b>P3</b>	Stahl Steel > 1000 N/mm <sup>2</sup>							<input type="checkbox"/>	$v_c = 10-15$ m/min		
<b>M1</b>	Rostfreie austenitische Stähle Stainless steel austenitic							<input type="checkbox"/>	$v_c = 5-10$ m/min		
<b>M2</b>	Rostfreie martensitische Stähle Stainless steel martensitic										
<b>K1</b>	Grauguss Grey cast iron										
<b>K2</b>	Sphäroguss Nodular cast iron							<input type="checkbox"/>	$v_c = 15-20$ m/min	<input type="checkbox"/>	$v_c = 10-15$ m/min
<b>N1</b>	Alu- & Cu-Legierungen langspanend Alu- & Copper alloys long chipping < 5 % Si							<input type="checkbox"/>	$v_c = 20-25$ m/min		
<b>N2</b>	Alu- & Cu-Legierungen langspanend Alu- & Copper alloys long chipping 5-10 % Si							<input checked="" type="checkbox"/>	$v_c = 15-20$ m/min		
<b>N3</b>	Alu- & Cu-Legierungen kurzspanend Alu- & Copper alloys short chipping > 10 % Si							<input type="checkbox"/>	$v_c = 15-20$ m/min	<input type="checkbox"/>	$v_c = 10-15$ m/min
<b>N4</b>	Graphit Graphite										
<b>S1</b>	Titanlegierungen mittelfest Titanium alloys medium strength < 900 N/mm <sup>2</sup>										
<b>S2</b>	Titanlegierungen hochfest Titanium alloys high strength < 1300 N/mm <sup>2</sup>										
<b>H1</b>	Hartguss und Harte Stähle Chilled steel and Hardened steel 45-55 HRC										
d <sub>1</sub>	P	l <sub>1</sub>	l <sub>2</sub>	d <sub>2</sub>	<input type="checkbox"/> h12	z		Ident No.	LMT-Code	Ident No.	LMT-Code
mit Überlaufschaft with standard straight shank											
MF 6	0,75	80	14	4,5	<input type="checkbox"/>	3	5,3	1394431	TC-BMF 06x0.75-6H-V0-1	1394417	TC-BMF 06x0.75-6H-V0-0
MF 8	1	90	14	6	<input type="checkbox"/>	3	7	1394433	TC-BMF 08x1.00-6H-V0-1	1394415	TC-BMF 08x1.00-6H-V0-0
MF 9	1	90	15	7	<input type="checkbox"/>	3	8	1394434	TC-BMF 09x1.00-6H-V0-1	1394419	TC-BMF 09x1.00-6H-V0-0
MF 10	1	90	15	7	<input type="checkbox"/>	3	9	1394435	TC-BMF 10x1.00-6H-V0-1	1394424	TC-BMF 10x1.00-6H-V0-0
MF 10	1,25	100	24	7	<input type="checkbox"/>	3	8,8	1394427	TC-BMF 10x1.25-6H-V0-1	1394426	TC-BMF 10x1.25-6H-V0-0
MF 11	1	90	20	8	<input type="checkbox"/>	3	10	1394432	TC-BMF 11x1.00-6H-V0-1	1394430	TC-BMF 11x1.00-6H-V0-0
MF 12	1	100	18	9	<input type="checkbox"/>	4	11	1394436	TC-BMF 12x1.00-6H-V0-1	1394335	TC-BMF 12x1.00-6H-V0-0
MF 12	1,25	100	18	9	<input type="checkbox"/>	4	10,8	1394337	TC-BMF 12x1.25-6H-V0-1	1394336	TC-BMF 12x1.25-6H-V0-0
MF 12	1,5	100	18	9	<input type="checkbox"/>	4	10,5	1394438	TC-BMF 12x1.50-6H-V0-1	1394344	TC-BMF 12x1.50-6H-V0-0
MF 14	1,5	100	20	11	<input type="checkbox"/>	4	12,5	1394439	TC-BMF 14x1.50-6H-V0-1	1394362	TC-BMF 14x1.50-6H-V0-0
MF 16	1,5	100	20	12	<input type="checkbox"/>	4	14,5	1394440	TC-BMF 16x1.50-6H-V0-1	1394371	TC-BMF 16x1.50-6H-V0-0
MF 18	1,5	110	22	14	<input type="checkbox"/>	4	16,5	1394441	TC-BMF 18x1.50-6H-V0-1	1394421	TC-BMF 18x1.50-6H-V0-0
MF 20	1,5	125	25	16	<input type="checkbox"/>	4	18,5	1394442	TC-BMF 20x1.50-6H-V0-1	1394399	TC-BMF 20x1.50-6H-V0-0
MF 20	2	140	34	16	<input type="checkbox"/>	4	18	1394410	TC-BMF 20x2.00-6H-V0-1	1394409	TC-BMF 20x2.00-6H-V0-0
MF 22	1,5	125	25	18	<input type="checkbox"/>	4	20,5	1394443	TC-BMF 22x1.50-6H-V0-1	1394422	TC-BMF 22x1.50-6H-V0-0
MF 22	2	140	34	18	<input type="checkbox"/>	4	20	1394413	TC-BMF 22x2.00-6H-V0-1	1394412	TC-BMF 22x2.00-6H-V0-0
MF 24	1,5	140	25	18	<input type="checkbox"/>	4	22,5	1394444	TC-BMF 24x1.50-6H-V0-1	1394423	TC-BMF 24x1.50-6H-V0-0
MF 24	2	140	25	18	<input type="checkbox"/>	4	22	1394445	TC-BMF 24x2.00-6H-V0-1	1394425	TC-BMF 24x2.00-6H-V0-0
MF 26	1,5	140	28	18	<input type="checkbox"/>	5	24,5	1394465	TC-BMF 26x1.50-6H-V0-1	1394463	TC-BMF 26x1.50-6H-V0-0
MF 27	1,5	140	28	20	<input type="checkbox"/>	5	25,5	1394541	TC-BMF 27x1.50-6H-V0-1	1394540	TC-BMF 27x1.50-6H-V0-0
MF 27	2	140	28	20	<input type="checkbox"/>	5	25	1394544	TC-BMF 27x2.00-6H-V0-1	1394543	TC-BMF 27x2.00-6H-V0-0
MF 30	1,5	150	28	22	<input type="checkbox"/>	5	28,5	1394547	TC-BMF 30x1.50-6H-V0-1	1394546	TC-BMF 30x1.50-6H-V0-0
MF 30	2	150	28	22	<input type="checkbox"/>	5	28	1394550	TC-BMF 30x2.00-6H-V0-1	1394549	TC-BMF 30x2.00-6H-V0-0

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 ■ = Hauptanwendung First choice  
 □ = Nebenanwendung Second choice