

<div style="display: flex; justify-content: space-between; align-items: center;"> <div style="display: flex; gap: 5px;"> UNC V DIN ~371 DIN ~376 h9 3xD 0° B 3,5-5,1 2B </div> <div style="display: flex; gap: 5px;"> HSS E-PM TiCN Plus </div> </div>										
Katalog-Nr. Cat.-No.					6418C					
P1	Stahl Steel < 500 N/mm ²				<input type="checkbox"/> v _c = 15–20 m/min					
P2	Stahl Steel 500–1000 N/mm ²				<input checked="" type="checkbox"/> v _c = 15–20 m/min					
P3	Stahl Steel > 1000 N/mm ²				<input type="checkbox"/> v _c = 10–15 m/min					
M1	Rostfreie austenitische Stähle Stainless steel austenitic				<input type="checkbox"/> v _c = 5–10 m/min					
M2	Rostfreie martensitische Stähle Stainless steel martensitic									
K1	Grauguss Grey cast iron									
K2	Sphäroguss Nodular cast iron				<input type="checkbox"/> v _c = 15–20 m/min					
N1	Alu- & Cu-Legierungen langspanend Alu- & Copper alloys long chipping < 5 % Si				<input type="checkbox"/> v _c = 20–25 m/min					
N2	Alu- & Cu-Legierungen langspanend Alu- & Copper alloys long chipping 5–10 % Si				<input checked="" type="checkbox"/> v _c = 15–20 m/min					
N3	Alu- & Cu-Legierungen kurzspanend Alu- & Copper alloys short chipping > 10 % Si				<input type="checkbox"/> v _c = 15–20 m/min					
N4	Graphit Graphite									
S1	Titanlegierungen mittelfest Titanium alloys medium strength < 900 N/mm ²									
S2	Titanlegierungen hochfest Titanium alloys high strength < 1300 N/mm ²									
H1	Hartguss und Harte Stähle Chilled steel and Hardened steel 45–55 HRC									
d ₁	P	l ₁	l ₂	l ₃	d ₂	<input type="checkbox"/> h12	z		Ident No.	LMT-Code
mit verstärktem Zylinderschaft with reinforced straight shank										
UNC Nr. 5	40	56	11	18	3,5	2,7	3	2,6	1394480	TC-BUNC No.5x40-2B-V0-1
UNC Nr. 6	32	56	12	20	4	3	3	2,8	1394481	TC-BUNC No.6x32-2B-V0-1
UNC Nr. 8	32	63	13	21	4,5	3,4	3	3,4	1394482	TC-BUNC No.8x32-2B-V0-1
UNC Nr. 10	24	70	15	25	6	4,9	3	3,9	1394483	TC-BUNC No.10x24-2B-V0-1
UNC Nr. 12	24	80	15	27	6	4,9	3	4,5	1394429	TC-BUNC No.12x24-2B-V0-1
UNC 1/4	20	80	16	30	7	5,5	3	5,1	1394484	TC-BUNC 1/4x20-2B-V0-1
UNC 5/16	18	90	18	35	8	6,2	3	6,6	1394469	TC-BUNC 5/16x18-2B-V0-1
UNC 3/8	16	100	20	40	10	8	3	8	1394485	TC-BUNC 3/8x16-2B-V0-1
mit Überlaufschaft with standard straight shank										
UNC 1/2	13	110	18	–	9	7	3	10,8	1394486	TC-BUNC 1/2x13-2B-V0-1
UNC 5/8	11	110	22	–	12	9	3	13,5	1394487	TC-BUNC 5/8x11-2B-V0-1
UNC 3/4	10	125	22	–	14	11	4	16,5	1394488	TC-BUNC 3/4x10-2B-V0-1
UNC 7/8	9	140	22	–	18	14,5	4	19,5	1394489	TC-BUNC 7/8x09-2B-V0-1
UNC 1	8	160	25	–	18	14,5	4	22,25	1394490	TC-BUNC 01x08-2B-V0-1

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= Hauptanwendung First choice
 = Nebenanwendung Second choice