



Katalog-Nr. Cat.-No.							1854C		1864C	
P							□		□	
M										
K							■		■	
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S										
H							■		■	
d <sub>1</sub>	l <sub>2</sub>	l <sub>1</sub>	l <sub>3</sub>	d <sub>2</sub>	z	r	Ident No.	LMT-Code	Ident No.	LMT-Code
<b>kurz short</b>										
4	5	57	14,5	6	2	2	7172234	EM-HSCSF2 4x5/57 2BA	-	-
6	7,5	57	21	6	2	3	7172235	EM-HSCSF2 6x7.5/57 2BA	-	-
6	7,5	57	21	6	4	3	-	-	7172244	EM-HSCSF4 6x7.5/57 4BA
8	10	63	27	8	2	4	7172236	EM-HSCSF2 8x10/63 2BA	-	-
8	10	63	27	8	4	4	-	-	7172245	EM-HSCSF4 8x10/63 4BA
10	12,5	72	32	10	2	5	7172237	EM-HSCSF2 10x12.5/72 2BA	-	-
10	12,5	72	32	10	4	5	-	-	7172246	EM-HSCSF4 10x12.5/72 4BA
12	15	83	38	12	2	6	7172238	EM-HSCSF2 12x15/83 2BA	-	-
12	15	83	38	12	4	6	-	-	7172247	EM-HSCSF4 12x15/83 4BA
<b>lang long</b>										
4	5	80	19	6	2	2	7172239	EM-HSCSF2 4x5/80 2BA	-	-
6	7,5	90	54	6	2	3	7172240	EM-HSCSF2 6x7.5/90 2BA	-	-
8	10	100	64	8	2	4	7172241	EM-HSCSF2 8x10/100 2BA	-	-
10	12,5	100	60	10	2	5	7172242	EM-HSCSF2 10x12.5/100 2BA	-	-
12	15	110	65	12	2	6	7172243	EM-HSCSF2 12x15/110 2BA	-	-

Schnittwertempfehlungen ab Seite 8  
Cutting data recommendations starting page 8

■ = Hauptanwendung First choice  
□ = Nebenanwendung Alternative

**Der S-Schliff im Zentrum der Stirnschneide ermöglicht optimale Schnittwerte und garantiert beste Oberflächengüten.**

The S-cut in the center of the front cutting edge enables optimized cutting data to ensures high class surface qualities.

