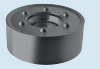



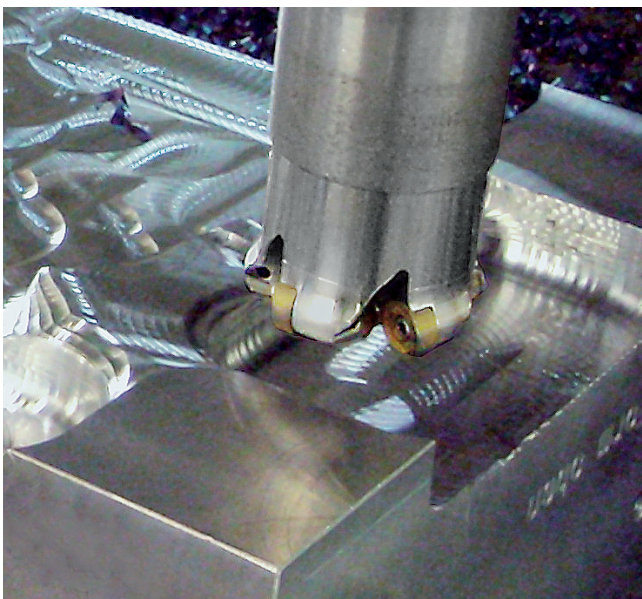


Katalog-Nr. Cat.-No.							FCC				
d ₁	d ₄	h	d ₅	d ₂	z	Ident No.	LMT-Code				
52	16	50	46	22	5	7031572	FCC R16.052AN 50-05-I-Double 6	RN... 16	1044990	9131295 T20	1048344 T20
63	16	50	57	27	6	7082852	FCC R16.063AN 50-06-I-Double 6				
66	16	50	57	27	6	7031573	FCC R16.066AN 50-06-I-Double 6				
80	16	50	60	27	7	7031574	FCC R16.080AN 50-07-I-Double 6				
100	16	55	78	32	8	7031575	FCC R16.100AN 55-08-Double 6				

Schnittwertempfehlungen siehe Seite 256
Cutting data recommendations see page 256



Formplatte
Mold plate

Werkzeug Tool:
ACU-Jet Double6, R16.052AN 50-05-I-Double6

Wendepatte Insert:
RNKX 1605 MO | LCPK20M

Werkstoff Material:
1.2343 / X38CrMoV5-1

Schnittwerte Cutting data:
 $v_c = 175 \text{ m/min}$ $v_f = 3500 \text{ mm/min}$
 $n = 850 \text{ m/min}$ $a_e = 48 \text{ mm}$
 $f_z = 0,82 \text{ mm}$ $a_p = 2 \text{ mm}$

Ergebnis Result:
Standzeit je Wendeschneidplatte ca. 180 min.
Tool life each insert approx. 180 min.