



Katalog-Nr. Cat.-No.							FMP45			
d ₁	d ₄	h	d ₂	z	a _p	Ident No.	LMT-Code			
40	55	45	16	4	6	7097910	FMP45 S15.040AN-I	SOKX 1505 ABER	1044963 T20	1048344 T20
50	65	45	22	4	6	7097911	FMP45 S15.050AN-I			
63	78	45	22	5	6	7097912	FMP45 S15.063AN-I			
80	95	50	27	6	6	7097913	FMP45 S15.080AN-I			
100	115	50	32	7	6	7097914	FMP45 S15.100AN-I			
125	140	63	40	8	6	7097915	FMP45 S15.125AN-I			

Schnittwertempfehlungen ab Seite 218
 Cutting data recommendations starting page 218

Wendeschneidplatten für MultiEdge 45 Double4 Planfräskopf 45°
 Indexable inserts for MultiEdge 45 Double4 Face milling cutter 45°

N = Anzahl der Schneidkanten N = Number of cutting edges	LMT-Code	Schneidstoffsorten Cutting materials Ident No.										Für Fräser For cutter Cat.-No.											
		l	d	s	d ₁	b	LC280QN	LC240Q	LC240T	LC230F	LC225T		LC440T	LC35M	LC20M	LC35M	LC430T	LC10M	LC610Q	LC610T	LC610A	LW610	
													7098271	7098272	7098273								
 N = 8	SOKX 1505 ABER	15,875	15,875	6,03	5,7	2,7																	FMP45
												■	□	■							P		
												□	■	■							M		
												■	□	■							K		
												■	□	■							N		
												■	□	■							S		
												■	□	■							H		

■ = Hauptanwendung First choice
 □ = Nebenanwendung Alternative